

BOSON ENERGY

THE IMBY COMPANY

Zero-emission waste to energy solutions with PAG – Plasma Assisted Gasification

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BOSON ENERGY'S PLASMA ASSISTED GASIFICATION

Global need for better waste treatment solutions

- Growing global waste disposal problem
- Increasing public pressure against conventional landfill and mass burn treatment techniques
- Tighter environmental regulations limiting land and air pollution
- Widening supportive legislation
- **Requirements for next generation waste to energy technology**



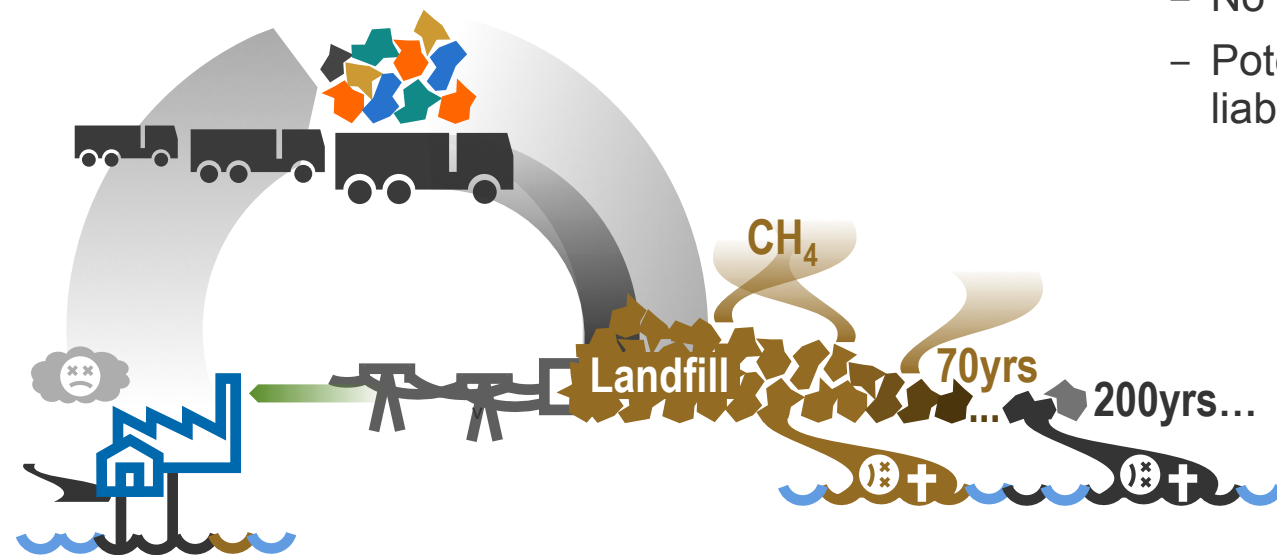
Landfill: Problems don't go away when you dump them into the ground

- **Centralized NIMBY solution**

- Located far from waste producers, energy users, and communities
- Congestion and pollution from transportation
- Any energy use requires transmission and distribution investments
- Social license to operate issues

- **Open-ended waste solution**

- No volume reduction
- Immediate leaking of potent methane greenhouse gas (still active 70 years after closure)
- Long term leaking of pollution into water and soil
- No control over total cost over lifetime
- Potential future health issues and liabilities



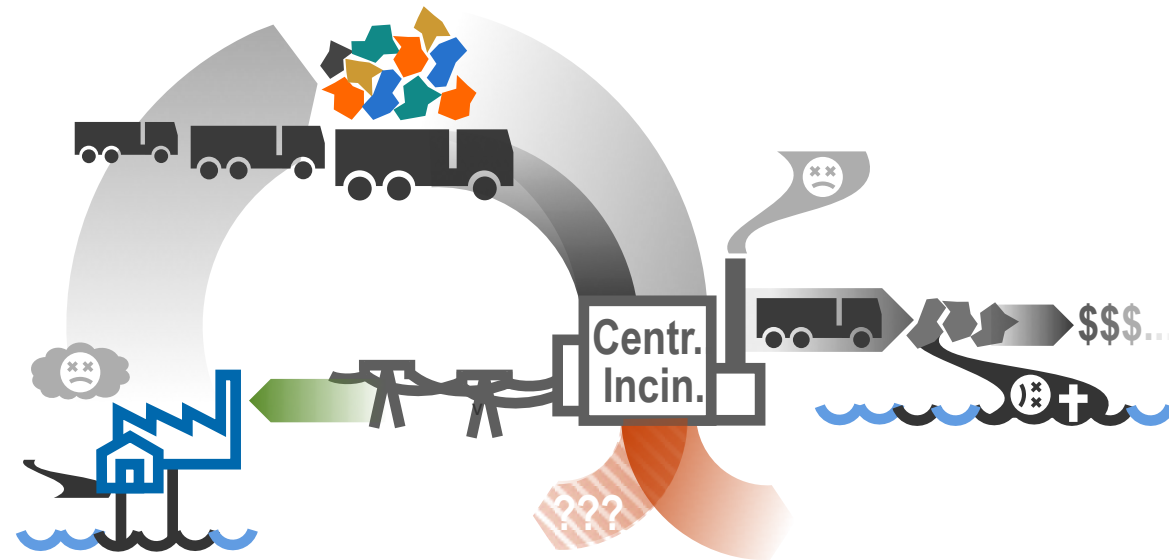
Incineration: Formerly considered a clean technology

- **Centralized NIMBY solution**

- Typically located far from waste producers, energy users, and communities
- Congestion and pollution from transportation
- Energy use requires transmission and distribution investments
- Social license to operate issues

- **Open-ended waste solution**

- Only 70% volume reduction
- Ash residuals to landfill or cement:
 - Landfill: long term leaking of pollution into water and soil
 - Cement: Health effects unknown
- Fly ash treated as hazardous material: capex & opex
- Expensive to gain total cost over lifetime
- Air pollution control brings down emissions, but total volumes emitted still considerable
- Potential future health issues and liabilities



PAG is an Advanced Thermal Treatment Technology (ATTT)

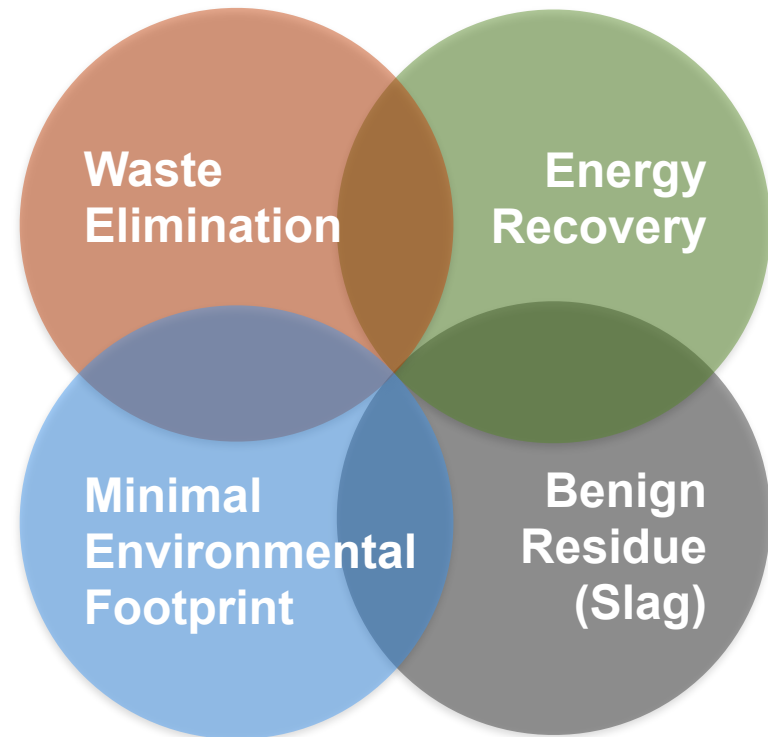
- **Advanced Thermal Treatment Technologies (ATTT)**, such as Gasification, Pyrolysis, Plasma and Plasma Gasification, convert thermal energy of waste into a high calorific syngas. The syngas is then processed to create energy such as electricity, heat, steam, biodiesel and other types of energy.
- **PAG is a gasification technology and part of the ATTT family.** The process converts organic waste matter into syngas, by using a plasma heat source. It also generates a benign vitrified material from the inorganic content that was not converted.

The global market for waste to energy technologies has increased from \$4.83 billion in 2006, to 7.08 billion in 2010, and will continue market growth through the global economic downturn to \$27 billion by 2021.*

Solving The Waste Problem

- **Boson Energy develops and builds solutions based on an innovative technology for solid waste disposal**
- Using novel non-incineration thermal treatment technology known as PAG – High Temperature Plasma Assisted Gasification.
- Zero emission to air, water and soil

- PAG is a single-step process delivering four key results:



PAG – Plasma Assisted Gasification: The distributed full-stop no-pollution system with a solid business case

• Distributed IMBY solution

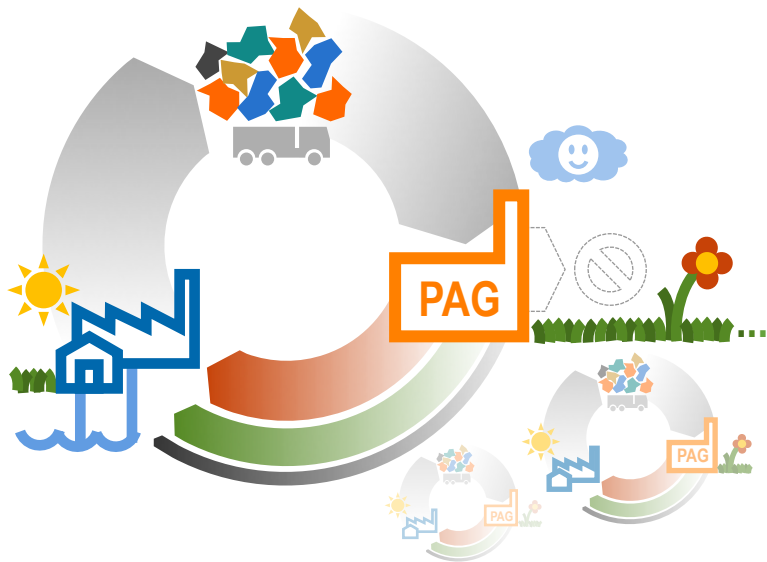
- Located close to waste producers, energy users, and communities
- Minimal congestion and pollution from transportation
- Local power and heat use without transmission and distribution
- In My Back Yard solution – “we take care of and leverage our own waste assets”

• Full-stop waste solution

- No residuals – benign value-added material produced (slag) without additional capex & opex
- Known and low total cost over lifecycle
- No potential future health issues and liabilities

• Versatile and future proof

- Highly energy efficient and agile
 - Thermal energy used for cooling
- High energy security
 - Local fuel
 - Baseload generation
- Approved for various complex waste streams (hazardous medical waste, Commercial & Industrial, etc)



Waste-to-value opportunity driven by unique technology in well defined markets



The world is drowning in waste. 'Litter-ally'

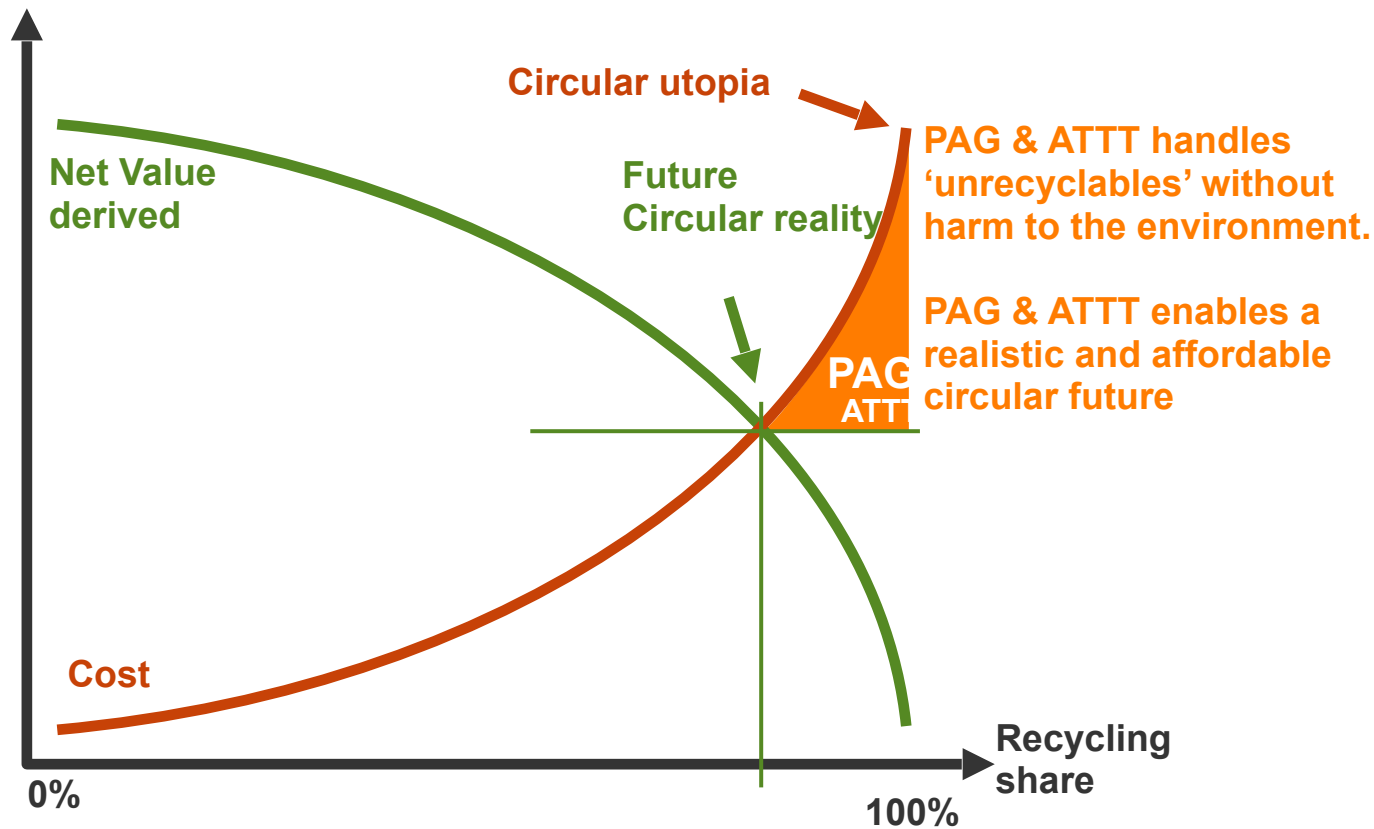
- Waste volumes grow with population and prosperity – and is recession proof
 - Municipal waste congests, pollutes, and kills people in growing cities across the globe.
 - Industrial waste bottlenecks are preventing companies and economies from growing.
- Pollution from waste knows no site-, municipal-, or national boundaries. It is becoming a big geopolitical challenge.
- Clear damage and costs to environment and health in the future from both landfills and previously considered 'clean' incineration.
- These environmental risks expose investors in conventional waste solutions to future liabilities.



Boson Waste Solution

- **BW provides a system with no pollution to air, water or soil**
 - It provides an unmatched 95% volume reduction of waste into an inert construction material – eliminating future liability risk for investors.
- **A distributed waste treatment system allowing for treating waste locally**
 - Reduces dangerous waste storage, limits congestion and pollution from transportation of waste and residues.
- **Integrates waste treatment with distributed cogeneration**
 - Produce local power, heat, and cooling for local use at high levels of final energy efficiency.
- **Combining both proprietary- and partner technologies**
 - Cover a broad spectrum of waste treatment needs.
- **Low total system-level CAPEX and OPEX**
 - In combination with high modularity, energy security, and revenue from energy produced.

PAG and other Advanced Thermal Treatment Technologies will only increase – together with recycling and circularity



PAG: An Innovative solution addressing market needs

- An economical and environmentally superior replacement to current waste treatment methods
- Maximum waste reduction for a range of waste applications
- Urban environmentally friendly configuration
 - Metropolitan approved
 - Smart City approved
 - Circular Economy approved
- Unique flexible design to suit a wide range of volumes
- Fully automated process
- Cost effective

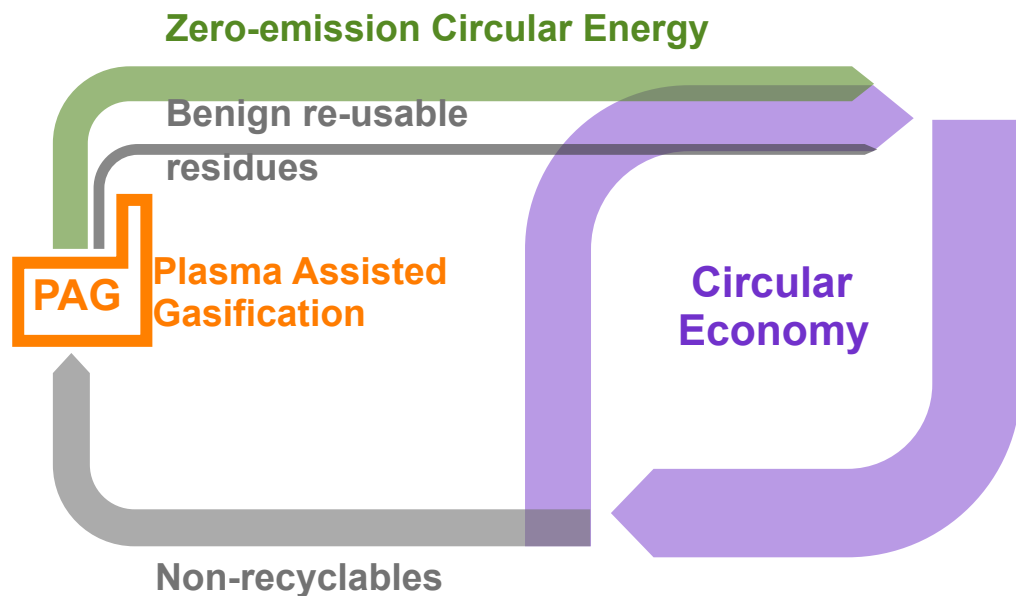
**Waste is reduced to reusable slag
– and 5% of the input waste volume**



PAG outperforms landfill and incineration on all KPIs

	Volume	Land & Water Contamination	Air pollution	Final Energy Balance	Future effect
Landfill	100%	High	High	Weak	Highly Negative
Incineration	30%	High (ash)	Low	Medium Ash treatment lowering balance	Expensive to avoid negative
PAG	5%	None (closed loop)	Very Low on critical pollution components below Limit-of-Detection	Good Commercial-scale baseload cogeneration	No effect Closed loop & full stop

Squaring the Circular Economy: Circular Energy closes the loop with retained operational- and financial performance



- Advanced recycling economies will still produce important waste volumes
 - UK reopening landfills to handle volumes
- Distributed thermal generation based on PAG efficiently recovers the energy
 - ‘Full-stop’ solution – no environmental load on future generations
 - Produce benign and usable material (up to 95% reduction of waste volume)
 - MSXW/RDF, C&I waste, Medical Waste, LILRW,
 - ‘Zero emission’ and no pollution to air, water, and soil
 - Eliminate waste-flow bottlenecks

PAG: ENERGY BALANCE FOR 1 TON/HR

**Waste Thermal Energy:
2830 kW (10.2 MJ)**



Heat loss: 300 kWhth

**Net Heat to the grid:
1,500 kWhth**

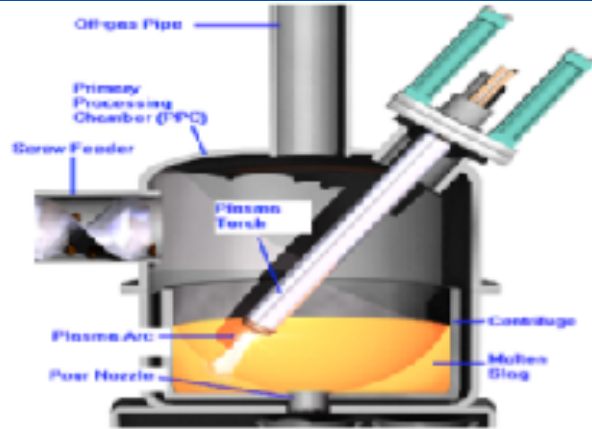
**Net Energy to the grid:
> 700 kWh**

Self use

330kWe

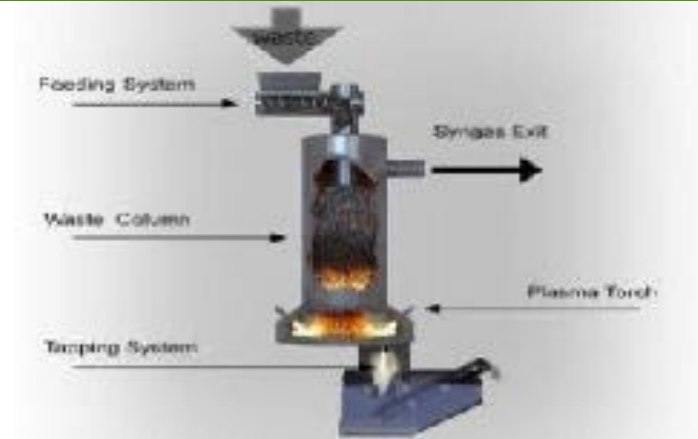
Advantages of PAG over other plasma torch-based processes

Other Plasma Process



- High rating plasma torch
- Entire plasma torch inside high temperature zone
- Waste dropped onto surface of molten pool
- Syngas removal at high temperature and with heavy pollutant load
- Vitrified slag tapped out continuously
- High specific energy consumption
- Extensive off-gas cleaning required
- Syngas with low CV

PAG Process



- Multiple low rating plasma torches
- Minimal plasma torch exposure to high temperature
- Waste supplied via “Air Lock” chambers to form a waste column
- Syngas removed at low temperature and low pollutant loading
- Vitrified slag tapped out intermittently
- Low specific energy consumption
- Off-gas cleaning easy
- Syngas with high CV
- **Below regulatory emission limits**

Pyrolysis	Pyrolysis + Hydrocarbon burning +	Intermediate calorific value	Hard	Medium	ASH and Char requiring further treatment
Other plasma process tech	Plasma melting + Syngas recuperation	low calorific value	Hard	Medium	Benign slag
PAG	Gasification + Plasma melting	High calorific value	Easy	Good	Benign slag

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- Entire plasma torch inside high temperature zone
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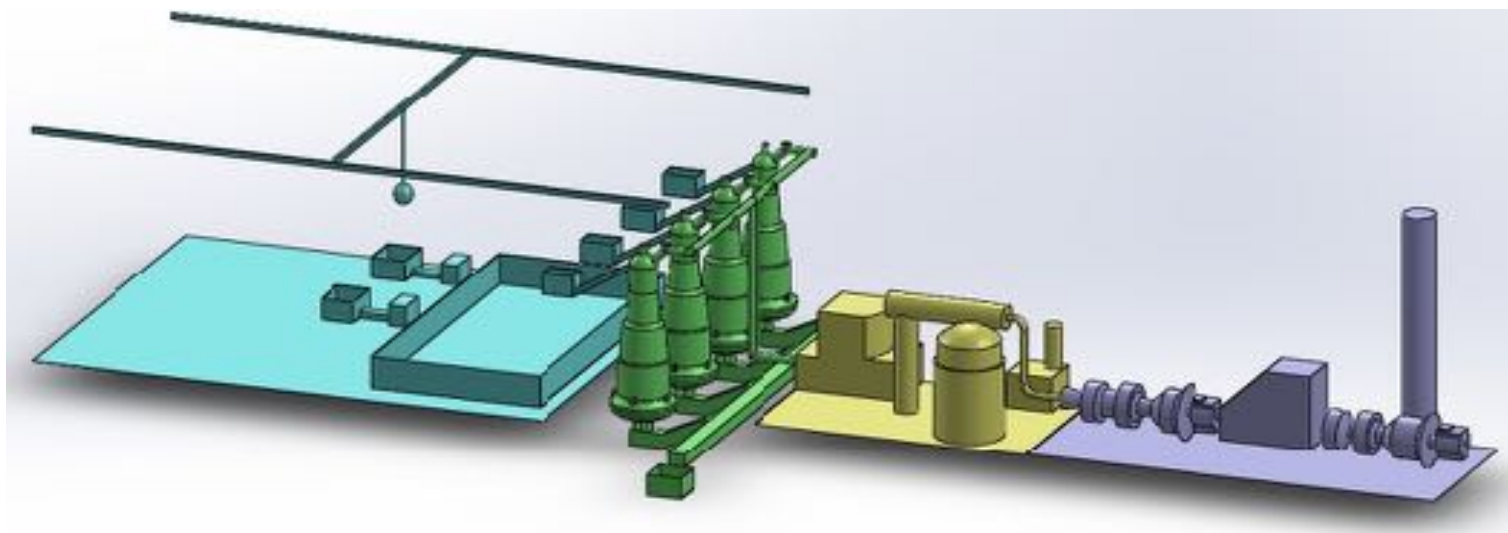
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PAG Demonstration Plant



PAG Treatment Process for Waste to Energy Plants

- A tailor made and flexible design concept based on existing plant configurations.



Front End
Handling
& Feeding

**PAG
Processing
Chamber
Island**

Gas
Conditioning

Power Island

Boson PAG advantages over competition and alternatives

Technology, Operation, Financing

- Single step, fully automated process
- Designed for maximum CAPEX and OPEX savings
- Superior W2E technology
- Flexible design to fit full range of projects
 - Large or small
 - Refurbishment and new
- Handles all solid waste types
- Zero waste solution

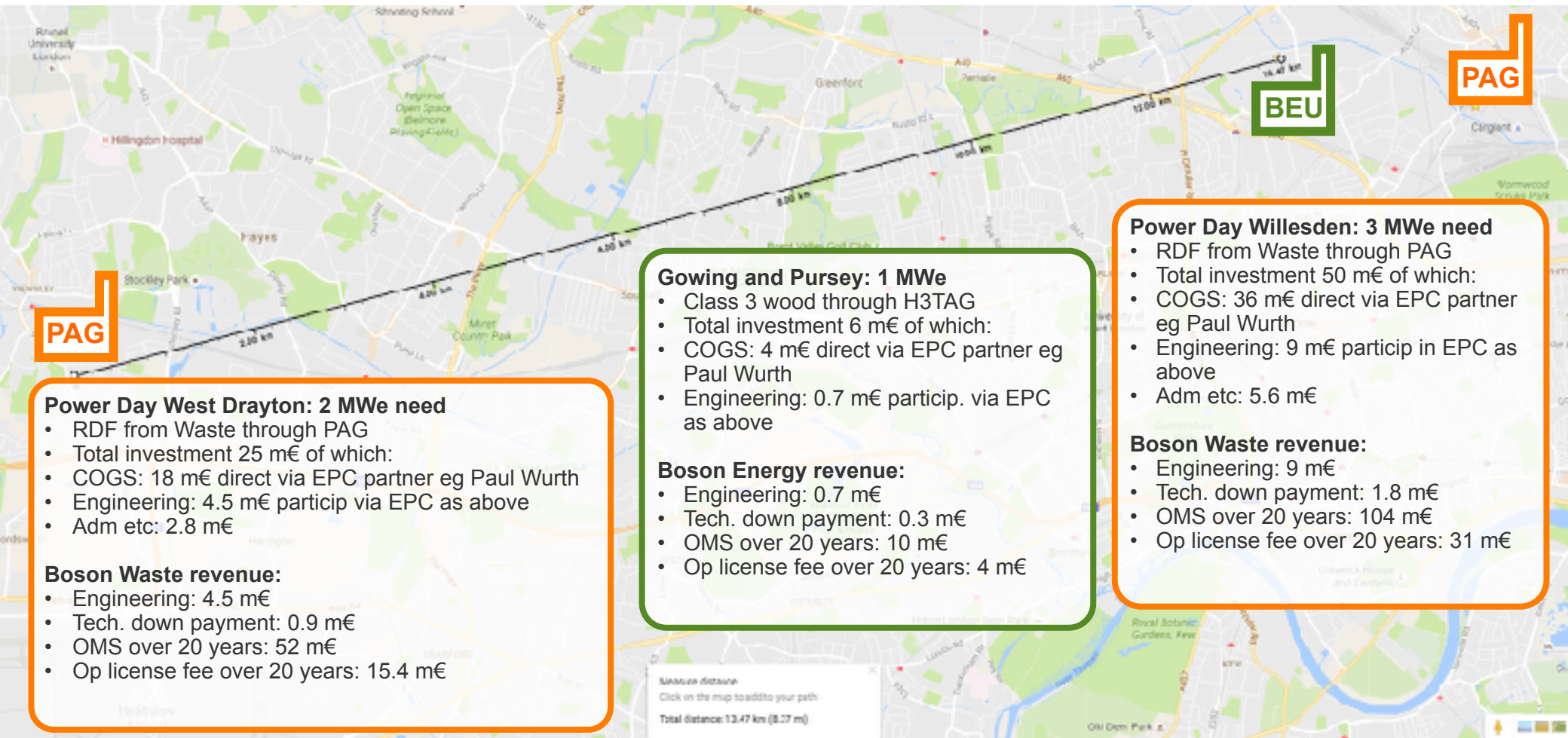
Environment

- Small environmental footprint
- Suitable for metropolitan areas
- Substantial land savings
- Lower transportation costs
- No fossil fuel consumption
- Minimized emissions and other contaminations

Boson Waste status

- **Solves acute environmental and health problems in communities globally – now and for future generations**
- **A new breed technology that eliminates waste completely – with no pollution to air, water, and land**
- **A distributed waste-to-energy solution that reduces transportation, congestion nuisance, and hazard of waste management – while producing power and heat or cooling**
- **Team and partners with experience and high execution capacity**
 - **Partners: global niche leaders (Paul Wurth, etc)**
 - **Partners: Global brand leaders (Siemens Energy)**
- Previous investments in market relations and execution by team allows for short-cutting the sales cycle – entering the market with a performing solution ‘five to twelve’
- Identified project financing opportunities of €118m today

Cluster Case: West London 3 satellites



PAG

Power Day West Drayton: 2 MWe need

- RDF from Waste through PAG
- Total investment 25 m€ of which:
- COGS: 18 m€ direct via EPC partner eg Paul Wurth
- Engineering: 4.5 m€ particip via EPC as above
- Adm etc: 2.8 m€

Boson Waste revenue:

- Engineering: 4.5 m€
- Tech. down payment: 0.9 m€
- OMS over 20 years: 52 m€
- Op license fee over 20 years: 15.4 m€

Gowing and Pursey: 1 MWe

- Class 3 wood through H3TAG
- Total investment 6 m€ of which:
- COGS: 4 m€ direct via EPC partner eg Paul Wurth
- Engineering: 0.7 m€ particip. via EPC as above

Boson Energy revenue:

- Engineering: 0.7 m€
- Tech. down payment: 0.3 m€
- OMS over 20 years: 10 m€
- Op license fee over 20 years: 4 m€

BEU

PAG

Power Day Willesden: 3 MWe need

- RDF from Waste through PAG
- Total investment 50 m€ of which:
- COGS: 36 m€ direct via EPC partner eg Paul Wurth
- Engineering: 9 m€ particip in EPC as above
- Adm etc: 5.6 m€

Boson Waste revenue:

- Engineering: 9 m€
- Tech. down payment: 1.8 m€
- OMS over 20 years: 104 m€
- Op license fee over 20 years: 31 m€